



**GREEN CHEM**  
LABORATORIES

## TECHNICAL DATA SHEET



**NAME:** 3 PIECE HEAVY DUTY STEP REAMER SET

**PART NUMBER(S):** CH07

### PRODUCT DESCRIPTION:

**3 Piece Heavy Duty Step Reamer Set** includes 1 Piece each 5, 16/9, 16/13, 16, and 13/16/1, 1/16. 3 pieces/sizes included are: (5/16, 3/8, 7/16, 1/2, 9/16), (9/16, 5/8, 11/16, 3/4, 13/16), (13/16, 7/8, 15/16, 1-1/16) 3/8" flattened shank.

### Features & Benefits:

- Heavy duty hybrid of a step drill and maintenance reamer
- Enlarge and align holes up to 1/2 in. thick
- Cut steel, stainless steel, and tough alloys
- Sharp 2 flute design for fast, smooth, bur-free holes
- 1/2 In. flatted shank for use in power drills and drill presses
- Safety collar prevents over-penetration
- 90° drill point for drilling new holes using a drill press
- Ideal for steel fabrication, construction, MRO, and automotive work

**Quantities:**

1 UNIT



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